



SURGEON RIFLES

## 1581 XL ACTION

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### OVERVIEW

Measuring at 1.450" wide and 9.5" long, the 1581XL action is the largest in the Surgeon line. It has a full-length 30 MOA integral 1913 MIL-STD picatinny rail and a huge .450" integral recoil lug. The 1581 actions utilize a removable trigger hanger built for Remington 700 triggers. Similar to the short and long actions, the 1581XL has a side-mounted, shrouded bolt stop to prevent accidental release of the bolt. (Available in single shot.)



### SPECS/AVAILABLE OPTIONS

<b>ACTION</b>	1581 XL ACTION
<b>ACTION MATERIAL</b>	4140 CHORME MOLY 38-40RC
<b>BOLT FACE OPTIONS</b>	.590   .550
<b>BOLT KNOB</b>	TACTICAL, STANDARD, ROUND, O-RING
<b>BOLT</b>	ONE PIECE, FLUTED, TWO LUG
<b>THREAD</b>	1-1/8 16 +PI
<b>FINISH</b>	MATTE (SHIPS UNFINISHED)
<b>OVERALL LENGTH</b>	9.500"
<b>WEIGHT</b>	3LBS. 12oz

Surgeon Rifles®

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