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ABOUT SURGEON RIFLES

Surgeon Rifles is a manufacturer of high-end precision bolt-actions rifles, actions, and other accessories. Shooters who are highly ranked in industry competitive contests consistently utilize Surgeon built rifles and actions to be successful in such events. An indication of the quality and accuracy of the Surgeon rifle is demonstrated by the results of the Precision Rifle Series in 2016. A Surgeon Rifle placed first in at least seven events, with three of the top five series shooters utilizing Surgeon rifles and actions. Surgeon Rifles products are available for military, law enforcement, and individual consumers.

MANUFACTURING PROCESS

All Surgeon Rifles start with the Surgeon Action as the heart. To assure the most accurate rifle systems, the Surgeon Action is paired with the finest barrels, triggers, and stocks available. The rifle builder starts with premium barrel blanks and uses proprietary methods to turn them into the most accurate bolt-action system on the market. Once the chambering, crowning, and threading are complete, the finished barrel is ready for coating. Surgeon coats the rifle and all necessary components with a baked on, ceramic coating known in the industry as Cerakote.

After the parts are coated they are bedded to the stock using another Surgeon proprietary process. Once the bedding has cured, the stock is finished and the rifle is assembled. Once the rifle is assembled, it is run through a course of tests developed by Surgeon to assure that everything is functioning properly and that the rifle delivers the expected accuracy.
The Surgeon Scalpel 591 Short Action is world renowned for strength and accuracy. The 591SA is specific to .223 Remington, .243 Win, 6XC, .260 Remington, 6.5 Creedmoor, 6.5x47, .308 Win, and .300WSM. This action features a built-in 20 MOA MIL-STD 1913 rail and recoil lug. By integrating the recoil lug into the action, Surgeon creates a longer tenon length and strengthens the entire free-floated system.

WHEN THE HEART OF THE SYSTEM IS THIS ROCK SOLID
THE RESULT IS THE MOST ACCURATE RIFLES IN THE INDUSTRY
SPECS AVAILABLE OPTIONS

CALIBERS // .223 REM, .243 WIN, 6XC, 6.5 X 47 LAPUA, 6.5 CREEDMOOR, .260 REM, .308 WIN, .300WSM

STOCKS // MCMILLAN A5, MCMILLAN A1-3, CADEX DUAL STRIKE, ATAICS, J. ALLEN JAE-700, MANNERS, AXAICS

BARRELS // STAINLESS STEEL 5R, HEAVY PALMA OR MTU WITH A 1.250” BREECH DIAMETER, FLUTES OR NO FLUTES

BOTTOM METAL // SURGEON (UNLESS IN CHASSIS SYSTEM)

MUZZLE BRAKES // AWC, PSR, BADGER FTE, SUREFIRE, APA LITTLE BASTARD, OR CUSTOMER SUPPLIED

MAGAZINE // AI FACTORY MAG

TRIGGER // 2.5LB TRIGGERTECH OR JEWELL

BOLT KNOBS // STANDARD, TACTICAL, O-RING, ROUND

AVAILABLE STOCKS

<table>
<thead>
<tr>
<th>J. ALLEN JAE-700</th>
<th>CADEX DUAL STRIKE</th>
<th>MANNERS</th>
</tr>
</thead>
<tbody>
<tr>
<td>MCMILLAN A1-3</td>
<td>ATAICS</td>
<td>MCMILLAN A5</td>
</tr>
</tbody>
</table>

COLOR OPTIONS

- FLAT DARK EARTH
- GRAPHITE BLACK
- OLIVE DRAB
- PALE BROWN
- SNIPER GRAY
- FEDERAL STANDARD FIELD DRAB
  - GOVERNMENT ONLY

COLOR OPTIONS

- FLAT DARK EARTH
- GRAPHITE BLACK
- OLIVE DRAB
- PALE BROWN
- SNIPER GRAY
- FEDERAL STANDARD FIELD DRAB
  - GOVERNMENT ONLY

COLOR OPTIONS

- FLAT DARK EARTH
- GRAPHITE BLACK
- OLIVE DRAB
- PALE BROWN
- SNIPER GRAY
- FEDERAL STANDARD FIELD DRAB
  - GOVERNMENT ONLY
The Surgeon Scalpel 1086 Long Action is world renowned for strength and accuracy. The 1086LA is specific to 6.5 X 284, .284 Win, and .300 Win Mag. This action features a built-in 20 MOA MIL-STD 1913 rail and recoil lug. By integrating the recoil lug into the action, Surgeon creates a longer tenon length and strengthens the entire free-floated system.

WHEN HIGH-QUALITY COMPONENTS ARE COMBINED WITH THE MOST ADVANCED PROCESSES AVAILABLE, THE RESULT IS THE MOST ACCURATE RIFLES IN THE INDUSTRY!
**CALIBERS**

- .65 X 284
- .284 WIN
- .300 WIN MAG

**STOCKS**

- J. ALLEN JAE-700
- MCMILLAN A5
- AXAICS
- ATAICS
- CADEX DUAL STRIKE

**BARRELS**

- STAINLESS STEEL 5R
- HEAVY PALMA OR MTU WITH A 1.250" BREECH DIAMETER
- FLUTES OR NO FLUTES

**BOTTOM METAL**

- SURGEON (UNLESS IN CHASSIS SYSTEM)

**MUZZLE BRAKES**

- AWC, PSR, BADGER, SUREFIRE
- APA LITTLE BASTARD
- CUSTOMER SUPPLIED

**MAGAZINE**

- AI FACTORY MAG

**TRIGGER**

- 2.5LB TRIGGERTECH OR JEWELL

**BOLT KNOBS**

- STANDARD, TACTICAL, O-RING, ROUND

---

**COLOR OPTIONS**

- FLAT DARK EARTH
- GRAPHITE BLACK
- OLIVE DRAB
- PALE BROWN
- SNIPER GRAY
- FEDERAL STANDARD FIELD DRAB

**AVAILABLE STOCKS**

- J. ALLEN JAE-700
- AXAICS
- ATAICS
- CADEX DUAL STRIKE
The Surgeon Remedy 1581 XL Action is world renowned for strength and accuracy. The 1581XL is specific to larger calibers. This action features a built-in 30 MOA MIL-STD 1913 rail and recoil lug. By integrating the huge .450” recoil lug into the action, Surgeon creates a longer 1-1/8” x 16 tenon thread and strengthens the entire free-floated system.

A REINFORCED ACTION COMBINED WITH HIGH-QUALITY COMPONENTS, RESULTS IN THE MOST ACCURATE HIGH-POWER RIFLES IN THE INDUSTRY!
**SPECs AVAILABLE OPTIONS**

- **CALIBERS**: .300 NORMA, .338 NORMA, .338 LAPUA
- **STOCKS**: MCMILLIAN A5, CADEX DUAL STRIKE, AXAICS, J. ALLEN JAE-700, MANNERS
- **BARRELS**: STAINLESS STEEL 5R, HEAVY PALMA OR MTU WITH A 1.350” BREECH DIAMETER, FLUTES OR NO FLUTES
- **BOTTOM METAL**: SURGEON (UNLESS IN CHASSIS SYSTEM)
- **MUZZLE BRAKES**: AWC, PSR, BADGER, APA LITTLE BASTARD, OR CUSTOMER SUPPLIED
- **MAGAZINE**: AI FACTORY MAG
- **TRIGGER**: 2.5LB TRIGGERTECH OR JEWELL
- **BOLT KNOBS**: STANDARD, TACTICAL, O-RING, ROUND

**AVAILABLE STOCKS**

- MCMILLIAN A5
- CADEX DUAL STRIKE
- AXAICS
- MANNERS

**COLOR OPTIONS**

- Flat Dark Earth
- Graphite Black
- Olive Drab
- Pale Brown
- Sniper Gray
- Federal Standard Field Drab (Government Only)
Law Enforcement agencies around the world look to Surgeon Rifles for creative solutions to their specialized needs. The CSR was designed and developed to meet the needs of one such agency. For 2015, Surgeon has updated the CSR, now built on the new Accuracy International AXAICS chassis. This platform has been tested, accepted, and utilized by top tier law enforcement and military groups around the world.

**SPECS / AVAILABLE OPTIONS**

<table>
<thead>
<tr>
<th>ACTION // SURGEON 591SA</th>
<th>MUZZLE BRAKE // SURGEON PSR</th>
</tr>
</thead>
<tbody>
<tr>
<td>CALIBERS // .308 WIN</td>
<td>MAGAZINE // 5 ROUND AI FACTORY MAG (10 ROUND OPTIONAL)</td>
</tr>
<tr>
<td>STOCK // ACCURACY INTERNATIONAL AXAICS CHASSIS</td>
<td>TRIGGER // 2.5LB TRIGGERTECH</td>
</tr>
<tr>
<td>BARREL // 16” STAINLESS STEEL 5R, HEAVY PALMA, NO FLUTES</td>
<td>BOLT KNOBS // ROUND</td>
</tr>
<tr>
<td>BOTTOM METAL // CHASSIS SYSTEM</td>
<td>SUPPRESSOR (OPTIONAL) // AWC THOR PSR</td>
</tr>
</tbody>
</table>

*SHOWN IN FEDERAL STANDARD FIELD DRAB (GOVERNMENT ONLY)
PSR PRECISION SNIPER RIFLE

In 2012, the United States Special Operations Command (SOCOM) reached out to the industry for an innovative approach to replace the existing sniper rifles with a new Precision Sniper Rifle (PSR). This new rifle needed to meet the demands of some the world’s most advanced shooters: the Special Forces’ Elite Snipers. Surgeon Rifles answered the call! Surgeon custom designed and built a PSR package featuring a Surgeon .338 Lapua rifle utilizing the Surgeon XL action, an Accuracy International AICSAX stock, and an AWC over the muzzle break THOR suppressor.

SPECS / AVAILABLE OPTIONS

ACTION // SURGEON 1581XL
CALIBERS // .338 LAPUA
STOCK // AI AXAICS
BARREL // 27” STAINLESS STEEL MATCH GRADE, HEAVY PALMA
BOTTOM METAL // CHASSIS SYSTEM

MUZZLE BRAKE // SURGEON PSR
MAGAZINE // DETACHABLE BOX, 2X MAGAZINES
TRIGGER // 2.5LB TRIGGERTECH
BOLT KNOBS // ROUND
SUPPRESSOR (OPTIONAL) // AWC THOR PSR
All Surgeon Rifles’ Actions start life as a single block of 4140 Chrome Moly. Each is machined to their final dimensions in the hardened state, to ensure a consistent and accurate part.

When machine work on the exterior of the action is complete, they are prepped for the wire EDM. Surgeon Rifles uses wire EDM to cut the bolt bore and raceways in all of our actions. Of course, there are other processes to do this, but none can provide the same level of accuracy or consistency that the EDM process delivers.

The actions then return to the mill for completion and engraving. Finally, each action is sent through a rigorous final inspection to maintain the high levels of quality control and customer satisfaction expected from Surgeon!
All 591 actions are built with an integral .250” recoil lug and 20 MOA 1913 picatinny rail that runs the full length of the action. A shrouded, side mounted bolt stop is integrated to help prevent accidental releasing of the bolt.

In the middle of the left bolt raceway is an anti-jam rail. The purpose of this rail is to prevent a round from lodging in the raceway when single loading the rifle through the ejection/loading port.

The raceway on the right hand side has an anti-bind rail just below the ejection/loading port. The purpose of this rail is to insure smooth bolt operation as the locking lug passes through the loading port.

The 591SA will work in conjunction with any stocks made for the Remington 700 short action with little to no modification as well as triggers and feeding systems.
**591SA REPEATER**

**DESCRIPTION** // REPEATING SHORT ACTION. RIGHT HANDED AND RIGHT PORT.
**FINISH** // MATTE
**LENGTH** // 8.125” / 20.637CM
**THREAD** // 1-1/16 16UN 3B
**THREAD LENGTH** // .954” / 2.423CM
**ACTION MATERIAL** // 4140 CHROME MOLY 48-40RC
**ACTION PROFILE** // ROUND BOTTOM
**WEIGHT** // 2LBS 1.6OZ / .952KG
**LOADING PORT LENGTH** // 2.940” / 7.467CM
**EJECTION PORT LENGTH** // 2.500” / 6.35CM
**BOLT** // ONE PIECE, FLUTED, TWO LUG, AND THREADED HANDLE
**BOLT MATERIAL** // 4140 CHROME MOLY 38-40RC AND ION NITRIDE HARDENED

**591SA SINGLE SHOT**

**DESCRIPTION** // SINGLE SHOT SHORT ACTION. RIGHT HANDED AND RIGHT PORT.
**FINISH** // MATTE
**LENGTH** // 8.125” / 20.637CM
**THREAD** // 1-1/16 16UN 3B
**THREAD LENGTH** // .954”
**ACTION MATERIAL** // 4140 CHROME MOLY 38-40RC
**ACTION PROFILE** // ROUND BOTTOM
**WEIGHT** // 2LBS 5.6OZ / 1.065KG
**EJECTION PORT LENGTH** // 2.500” / 6.35CM
**BOLT** // ONE PIECE, FLUTED, TWO LUG, AND THREADED HANDLE
**BOLT MATERIAL** // 4140 CHROME MOLY 38-40RC AND ION NITRIDE HARDENED

**AVAILABLE BOLT FACES**
- .380” // .223 REMINGTON WITH REMINGTON STYLE EXTRACTOR
- .473” // .308 WIN WITH REMINGTON STYLE EXTRACTOR
- .473” // WITH .062” FIRING PIN HOLE AND REMINGTON STYLE EXTRACTOR
- .550” // WSM WITH M16 STYLE EXTRACTOR

**ALSO AVAILABLE IN LEFT HAND CONFIGURATION**
All 1086 actions are designed with an integral .250” recoil lug and 20 MOA 1913 picatinny rail that runs the full length of the action. A side-mounted, shrouded, bolt stop is integrated to help prevent accidental releasing of the bolt.

In the middle of the left bolt raceway is an anti-jam rail. This rail is designed to prevent a round from lodging in the raceway when single loading the rifle through the ejection/loading port.

The raceway on the right hand side has an anti-bind rail just below the ejection/loading port. The purpose of this rail is to insure smooth bolt operation as the locking lug passes through the loading port.

The 1086 will work in conjunction with any stocks made for the Remington 700 long action with little to no modification. It will also work with these triggers and feeding systems.
**1086LA REPEATER**

**DESCRIPTION** // REPEATING LONG ACTION. RIGHT HANDED AND RIGHT PORT.

**FINISH** // MATTE

**LENGTH** // 8.975” / 22.796CM

**THREAD** // 1-1/16 16UN 3B

**THREAD LENGTH** // .954” / 2.423CM

**ACTION MATERIAL** // 4140 CHROME MOLY 38-40RC

**ACTION PROFILE** // ROUND BOTTOM

**WEIGHT** // 2LBS 5.6OZ / 1.065KG

**LOADING PORT LENGTH** // 3.800” / 9.652CM

**EJECTION PORT LENGTH** // 3.350” / 8.509CM

**BOLT** // ONE PIECE, FLUTED, TWO LUG, AND THREADED HANDLE

**BOLT MATERIAL** // 4140 CHROME MOLY 38-40RC AND ION NITRIDE HARDENED

---

**1086LA SINGLE SHOT**

**DESCRIPTION** // SINGLE SHOT SHORT ACTION. RIGHT HANDED AND RIGHT PORT.

**FINISH** // MATTE

**LENGTH** // 8.975” / 22.796CM

**THREAD** // 1-1/16 16UN 3B

**THREAD LENGTH** // .954” / 2.423CM

**ACTION MATERIAL** // 4140 CHROME MOLY 38-40RC

**ACTION PROFILE** // ROUND BOTTOM

**WEIGHT** // 2LBS 6.5OZ / 1.202KG

**EJECTION PORT LENGTH** // 3.350” / 8.509CM

**BOLT** // ONE PIECE, FLUTED, TWO LUG, AND THREADED HANDLE

**BOLT MATERIAL** // 4140 CHROME MOLY 38-40RC AND ION NITRIDE HARDENED

---

**AVAILABLE BOLT FACES**

.473” // .308 WIN WITH REMINGTON STYLE EXTRACTOR

.550” // .300 WIN MAG WITH M16 STYLE EXTRACTOR
Measuring in at 1.450” wide and 9.5” long, the 1581XL action is the largest of the Surgeon line of actions. It comes with a full-length 30 MOA integral 1913 picatinny rail, a huge .450” integral recoil lug, and a large 1-1/8”x 16 tenon thread, which requires the use of a 1.350” diameter barrel.

The 1581XL actions utilize a removable trigger hanger that was built for Remington 700 style triggers.

In the middle of the left bolt raceway is an anti-jam rail. This rail is designed to prevent a round from lodging in the raceway when single loading the rifle through the ejection/loading port.

Similar to the Surgeon short and long actions, the 1581XL has a side-mounted, shrouded bolt stop to help prevent accidental releasing of the bolt.
### 1581 XL REPEATER

**SPECS / AVAILABLE OPTIONS**

**DESCRIPTION** // REPEATING LONG ACTION. RIGHT HANDED AND RIGHT PORT.

**FINISH** // MATTE

**LENGTH** // 9.500” / 24.130CM

**THREAD** // 1-1/8 16UN 3B

**THREAD LENGTH** // 1.244” / 3.159CM

**ACTION MATERIAL** // 4140 CHROME MOLY 38-40RC

**ACTION PROFILE** // FLAT BOTTOM

**WEIGHT** // 3LBS 9.6OZ / 1.632KG

**LOADING PORT LENGTH** // 3.900” / 9.906CM

**EJECTION PORT LENGTH** // 3.350” / 8.509CM

**BOLT** // ONE PIECE, FLUTED, TWO LUG, AND THREADED HANDLE

**BOLT MATERIAL** // 4140 CHROME MOLY 38-40RC AND ION NITRIDE HARDENED

**AVAILABLE BOLT FACES**

-.473” // .308 WIN WITH REMINGTON STYLE EXTRACTOR

-.550” // .300 WIN MAG

-.590” // .338 LAPUA MAG

### 1581 XL SINGLE SHOT

**SPECS / AVAILABLE OPTIONS**

**DESCRIPTION** // SINGLE SHOT SHORT ACTION. RIGHT HANDED AND RIGHT PORT.

**FINISH** // MATTE

**LENGTH** // 8.975” / 22.796CM

**THREAD** // 1-1/8 16UN 3B

**THREAD LENGTH** // .954” / 2.423CM

**ACTION MATERIAL** // 4140 CHROME MOLY 38-40RC

**ACTION PROFILE** // FLAT BOTTOM

**WEIGHT** // 4LBS 0OZ / 1.814KG

**EJECTION PORT LENGTH** // 3.350” / 8.509CM

**BOLT** // ONE PIECE, FLUTED, TWO LUG, AND THREADED HANDLE

**BOLT MATERIAL** // 4140 CHROME MOLY 38-40RC AND ION NITRIDE HARDENED

**OPTIONAL PARTS**

ADAPTER PLATE INSTALLED FOR SURGEON BOTTOM METAL (FOR .300 WIN MAG AND NON-CIP LENGTH .338 MAGAZINES)

ACCURACY INTERNATIONAL .300 WIN MAG MAGAZINE
In addition to what we manufacture in-house, Surgeon Rifles offers a wide variety of accessories, parts, and tools available from our preferred vendors. These items are hand picked to compliment the quality, durability, and reliability you expect from Surgeon products. If you have any questions about these products or fitment for your Surgeon rifle/action, please contact us.
Surgeon Rifles bottom metals are a replacement for most Remington and all M-5 bottom metals. They feature a low profile ambidextrous magazine release and a beveled mag well for simplified magazine change. Gunsmithing is required for installation.

### BOTTOM METALS

<table>
<thead>
<tr>
<th>SHORT ACTION BOTTOM METALS</th>
<th>LONG ACTION BOTTOM METALS</th>
<th>XL ACTION BOTTOM METALS</th>
</tr>
</thead>
<tbody>
<tr>
<td>MATERIAL // AIRCRAFT GRADE 7076 ALUMINUM</td>
<td>MATERIAL // AIRCRAFT GRADE 7076 ALUMINUM</td>
<td>MATERIAL // AIRCRAFT GRADE 7076 ALUMINUM</td>
</tr>
<tr>
<td>FINISH // HARD ANODIZED BLACK MATTE</td>
<td>FINISH // HARD ANODIZED BLACK MATTE</td>
<td>FINISH // HARD ANODIZED BLACK MATTE</td>
</tr>
<tr>
<td>MAG RELEASE // LOW PROFILE AMBIDEXTROUS</td>
<td>MAG RELEASE // LOW PROFILE AMBIDEXTROUS</td>
<td>MAG RELEASE // LOW PROFILE AMBIDEXTROUS</td>
</tr>
<tr>
<td>WEIGHT // 6OZ / 170G</td>
<td>WEIGHT // 8.8OZ / 249.5G</td>
<td>WEIGHT // 8.4OZ / 238G *</td>
</tr>
<tr>
<td>INCLUDES // (2) 1/4-28 CAP SCREWS, (2) ALUMINUM BEDDING PILLARS FOR PERFECT FIT AND FUNCTION, AND (1) FIVE</td>
<td>INCLUDES // (2) 1/4-28 CAP SCREWS, (2) ALUMINUM BEDDING PILLARS FOR PERFECT FIT AND FUNCTION, AND (1) FIVE</td>
<td>INCLUDES // (2) 1/4-28 CAP SCREWS, (2) ALUMINUM BEDDING PILLARS FOR PERFECT FIT AND FUNCTION, AND (1) FIVE</td>
</tr>
<tr>
<td>ROUND // AI MAGAZINE (.308)</td>
<td>ROUND // AI MAGAZINE (.300 WIN)</td>
<td>ROUND // AI MAGAZINE (.338)</td>
</tr>
</tbody>
</table>

*EXCLUDING MAGAZINE
**HARRIS BIPOD**

A high-quality Bipod that is built to withstand the test of time. This HBRM-S Bipod by Harris features adjustable legs that extend from 6” to 9” with leg notches, and a swivel that allows you to level your rifle in those awkward shooting positions.

**BOLT KNOBS**

These bolt knobs are designed by Surgeon Rifles and fit all Surgeon made bolts. Made from 304 stainless, each knob features 5/16-24 internal threads.

- **STANDARD**
- **TACTICAL**
- **O-RING**
- **ROUND**
MUZZLE BREAKS

SURGEON PSR BRAKE

BADGER ORDINANCE FTE MUZZLE BRAKE (REMOVABLE)

FAT BASTARD

LITTLE BASTARD

ACTION WRENCHES

The Surgeon Action Wrench was engineered to be simple, but very effective. It replaces the old T-handle style action wrenches.

The Surgeon wrench allows the user to torque the action as close to the threads as possible, therefore, decreasing the possibility of twisting or bowing the action.

The Surgeon Action Wrench can be used with any 1/2” drive ratchet or torque wrench. Rated to a maximum torque of 100 ft/lbs.

ALSO AVAILABLE IN LEFT HANDED
MUZZLE BREAKS AND ACTION WRENCHES
AWC THOR PSR

Designed for elite US Military users, the THOR PSR over the muzzle brake suppressor was engineered by AWC in partnership with Surgeon Rifles.

The THOR PSR suppressor mounts over our muzzle brake for a faster attachment method that maintains the accuracy and repeatability of traditional thread on suppressors.

Manufactured from Titanium, the THOR PSR suppressor is one of the lightest suppressors on the market, helping to achieve minimal point-of-impact shift. The muzzle brake by itself is an extremely effective recoil reducer. When sound suppression is desired simply thread your THOR PSR suppressor on to the included muzzle brake.

ALSO AVAILABLE IN LE AND XL MODELS

AWC THOR THUNDERTRAP

The AWC THOR Thundertrap is a shorter, lighter, and astonishingly quiet suppressor that celebrates our 5th generation of the Thundertrap. Designed to deliver the accuracy demanded by law enforcement snipers and bench rest shooters, this suppressor retains spent gases for a longer period causing the sound emitted to be a soft hiss rather than a pop.

The THOR Thundertrap is constructed from titanium and is available in calibers for all bolt and semi-auto center-fire rifles chambered in .22 to .50 Beowulf.

ALSO AVAILABLE IN LE AND XL MODELS

<table>
<thead>
<tr>
<th>SPECs / AVAILABLE OPTIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>MATERIAL // TITANIUM</td>
</tr>
<tr>
<td>FINISH // MATTE</td>
</tr>
<tr>
<td>COLORS // BLACK</td>
</tr>
<tr>
<td>LENGTH // 8” / 20.32 CM</td>
</tr>
<tr>
<td>DIAMETER // 1.625” / 4.12 CM</td>
</tr>
<tr>
<td>WEIGHT // 16OZ / 453.6</td>
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</tbody>
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<table>
<thead>
<tr>
<th>AWC SUPPRESSORS</th>
<th>27</th>
</tr>
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<tr>
<td>SPECS / AVAILABLE OPTIONS</td>
<td></td>
</tr>
<tr>
<td>MATERIAL // TITANIUM</td>
<td></td>
</tr>
<tr>
<td>FINISH // MATTE</td>
<td></td>
</tr>
<tr>
<td>COLORS // BLACK</td>
<td></td>
</tr>
<tr>
<td>STANDARD LENGTH // 8.3” / 21.092CM</td>
<td></td>
</tr>
<tr>
<td>.388 LENGTH // 10.4” / 26.416CM</td>
<td></td>
</tr>
<tr>
<td>DIAMETER // 1.625” / 4.12 CM</td>
<td></td>
</tr>
<tr>
<td>STANDARD WEIGHT // 19OZ / 538.6G</td>
<td></td>
</tr>
<tr>
<td>.338 WEIGHT // 22OZ / 623.7G</td>
<td></td>
</tr>
</tbody>
</table>

| MATERIAL // TITANIUM     |
| FINISH // MATTE          |
| COLORS // BLACK          |
| LENGTH // 8.3” / 21.092CM |
| DIAMETER // 1.625” / 4.12 CM |
| WEIGHT // 19OZ / 538.6G   |
| XL MODELS                |

| MATERIAL // TITANIUM     |
| FINISH // MATTE          |
| COLORS // BLACK          |
| LENGTH // 10.4” / 26.416CM |
| DIAMETER // 1.625” / 4.12 CM |
| STANDARD WEIGHT // 22OZ / 623.7G  |
| XL MODELS                |
STRATEGIC ARMORY CORPS

STRATEGIC ARMORY CORPS was formed with the goal of acquiring and combining market-leading companies within the firearms industry. Each company that is brought into the S.A.C. family fulfills a consumer need with their brand of niche products. To date, four highly respected manufacturing companies have been acquired with a fifth company in the start-up phase. These companies strategically fit together to form a strong base of products and services that are designed to meet the expectations of military, law enforcement, commercial groups, and individual users around the world.

OUR OTHER BRANDS

ARMALITE  ARMALITE is a 60-year-old manufacturer of the popular AR style sporting rifles in .223 and .308, and select bolt-action rifles in large calibers such as .338 and .50BMG. There is a wide product offering combining various features, barrel lengths, stock designs, and colors. With a long history of sales, the company has also developed an extensive line of aftermarket accessories and replacement parts for their platforms.

AWC SYSTEMS TECHNOLOGY  AWC is a 30-year-old manufacturer of firearm sound suppression technology and products, commonly known as "silencers". Given that suppressors are an important accessory for firearms to minimize hearing issues and reduce sound signatures, both in military and consumer applications, it is a critical piece of the Strategic Armory Corps offering.

MCMILLAN FIREARMS MANUFACTURING  MCMILLAN FIREARMS is a 25-year-old manufacturer of hunting and tactical bolt-action rifles. These rifles are available for a variety of applications in caliber ranges from .243 through .50. The hunting lines of rifles are some of the most sought after high-end rifles on the market. From local sport hunting to big game safaris in Africa, MCMILLAN FIREARMS makes the perfect rifle for your specific application.

NEXUS AMMUNITION  NEXUS AMMUNITION produces the most advanced small-arms ammunition on the market. Supported by 23 patents, Nexus uses a proprietary high-density powder core technology to offer a “green” and highly effective alternative to traditional lead based projectiles. This technological process also allows the company to engineer specialty ammunition to accomplish specific objectives that aren’t available anywhere else.

The pro-tactical powdered core line of ammunition has unique properties that prevent over-penetration and eliminate the risk of ricochet off solid surfaces. Nexus Ammo’s unique weigh and fill production style ensures that the rounds are highly consistent. The consistency of this ammunition make it perfect for those who depend on accuracy and reliability in every round: military, law enforcement, hunters, and competitive shooters. In addition to the non-lead “green” projectile offered, all Nexus packaging is made from recycled and biodegradable products.
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